MATERIAL SAFETY 3M

DATA SHEET 3M Center

St. Paul, Minnesota

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DIVISION: ELECTRICAL PRODUCTS DIVISION

TRADE NAME:

3M ELECTRICAL TAPE 60, 61, 62 ISSUED: December 03, 1997 SUPERSEDES: June 20, 1997

DOCUMENT: 07-9918-9

______ 1. INGREDIENT C.A.S. NO. PERCENT -----PTFE FILM..... Unknown 50 25 SILICONE ADHESIVE..... Unknown 2. PHYSICAL DATA BOILING POINT:..... N/A VAPOR PRESSURE:..... N/A VAPOR DENSITY:..... N/A EVAPORATION RATE:..... N/A SOLUBILITY IN WATER:..... N/A SPECIFIC GRAVITY:..... N/D PERCENT VOLATILE:..... 0 % VISCOSITY:..... N/A APPEARANCE AND ODOR: Roll of Tape, Translucent 3. FIRE AND EXPLOSION HAZARD DATA ______ FLASH POINT:..... N/A FLAMMABLE LIMITS - LEL:..... N/A FLAMMABLE LIMITS - UEL:..... N/A AUTOIGNITION TEMPERATURE:..... N/D ______

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3. FIRE AND EXPLOSION HAZARD DATA (continued)

EXTINGUISHING MEDIA:

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Water spray, Carbon dioxide, Dry chemical

SPECIAL FIRE FIGHTING PROCEDURES:

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

UNUSUAL FIRE AND EXPLOSION HAZARDS:

None known.

NFPA HAZARD CODES: HEALTH: 0 FIRE: 0 REACTIVITY: 0

UNUSUAL REACTION HAZARD: none

4. REACTIVITY DATA

STABILITY: Stable

INCOMPATIBILITY - MATERIALS/CONDITIONS TO AVOID:

None known.

 ${\tt HAZARDOUS} \ \ {\tt POLYMERIZATION:} \ \ {\tt Hazardous} \ \ {\tt polymerization} \ \ {\tt will} \ \ {\tt not} \ \ {\tt occur}.$

HAZARDOUS DECOMPOSITION PRODUCTS:

Carbon Monoxide and Carbon Dioxide. At temperatures above $400\ \text{C}$, the fluoroplastic component of this product may begin to decompose, with the evolution of HF.

5. ENVIRONMENTAL INFORMATION

SPILL RESPONSE:

Not applicable.

RECOMMENDED DISPOSAL:

Dispose of waste product in a sanitary landfill.

ENVIRONMENTAL DATA:

Not determined.

REGULATORY INFORMATION:

Volatile Organic Compounds: 0 %. VOC Less H2O & Exempt Solvents: 0 %.

Since regulations vary, consult applicable regulations or authorities

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5. ENVIRONMENTAL INFORMATION (continued)

before disposal.

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OTHER ENVIRONMENTAL INFORMATION:

Transportation Information: Not regulated, all transportation modes.

EPCRA HAZARD CLASS:

FIRE HAZARD: NO PRESSURE: NO REACTIVITY: NO ACUTE: NO CHRONIC: NO

6. SUGGESTED FIRST AID

EYE CONTACT:

Immediately flush eyes with large amounts of water. Get immediate medical attention.

SKIN CONTACT:

Immediately flush affected area with plenty of cold water and cover with a clean dressing. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Have burn treated by a physician.

INHALATION:

If signs/symptoms occur, remove person to fresh air. If signs/symptoms continue, call a physician.

IF SWALLOWED:

Drink two glasses of water. Call a physician.

7. PRECAUTIONARY INFORMATION

EYE PROTECTION:

Avoid eye contact.

SKIN PROTECTION:

Avoid skin contact with hot material.

RECOMMENDED VENTILATION:

Provide appropriate local exhaust for heat curing. If exhaust ventilation is not available, use appropriate respiratory protection.

RESPIRATORY PROTECTION:

Avoid breathing of vapors created during the cure cycle. Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: half-mask organic vapor respirator.

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7. PRECAUTIONARY INFORMATION (continued)

PREVENTION OF ACCIDENTAL INGESTION:

Wash hands after handling and before eating.

RECOMMENDED STORAGE:

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Store at temperature and conditions as recommended on product literature.

FIRE AND EXPLOSION AVOIDANCE:

Not applicable.

EXPOSURE LIMITS

INGREDIENT	VALUE	UNIT	TYPE	AUTH	SKIN*
PTFE FILM	NONE	NONE	NONE	NONE	
SILICONE ADHESIVE	NONE	NONE	NONE	NONE	

* SKIN NOTATION: Listed substances indicated with 'Y' under SKIN refer to the potential contribution to the overall exposure by the cutaneous route including mucous membrane and eye, either by airborne or, more particularly, by direct contact with the substance. Vehicles can alter skin absorption.

SOURCE OF EXPOSURE LIMIT DATA:

- NONE: None Established

8. HEALTH HAZARD DATA

EYE CONTACT:

Vapors from heated material may cause eye irritation.

Skin Burns (thermal, from contact with hot material): signs/symptoms can include burning pain, red and swollen skin, and blisters.

INHALATION:

Vapors of heated material may cause respiratory system irritation.

When the product is over heated and results in decomposition products, health effects besides respiratory system irritation may occur.

IF SWALLOWED:

Ingestion is not a likely route of exposure to this product.

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SECTION CHANGE DATES

HEADING SECTION CHANGED SINCE June 20, 1997 ISSUE

Abbreviations: N/D - Not Determined N/A - Not Applicable CA - Approximately

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